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Now the connecting rails and X-brace have to be fitted. As with the rear kit, the areas in which these components have to be welded is cleaned up. So, set the rails in place and mark areas that must be taken back to metal.



20

Here's one solution for holding the rear-end of the reinforcing rails in place. Note that before the rear ends are welded in place, the front ends have just one bead applied across the front edge. It holds it in place but also acts as a very stiff pivot.



21

On this side just one clamp was used, however, the RHS under the rag just beneath the weld leads down to a trolley jack. It's jacking the reinforcing rail up against the floorpan/body rails using the weight of the car to hold the reinforcing rail in place.



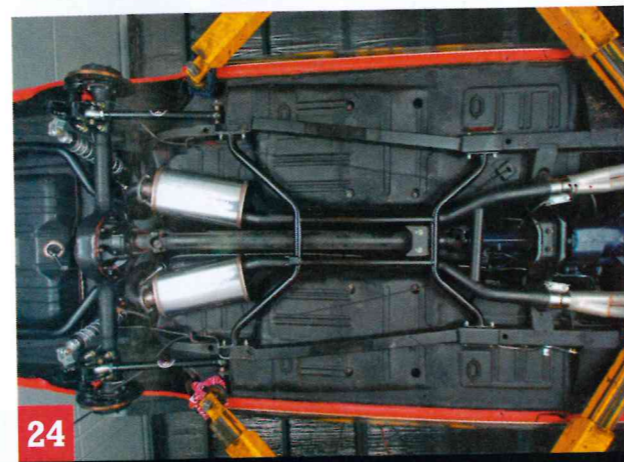
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With the welding completed, holes are drilled in the body rail to fix the X-brace in place. Note that the body rails may have undergone considerable rubber mallet persuasion to adjust their width so that the X-brace fits neatly at this stage.



23

The body rails aren't hit directly but rather through blocks of wood against them to protect them from damage. Trial fits of the X-brace are made prior to welding at all stages so that this last operation goes smoothly.



24

The finished job showing the kits and a superb exhaust system from Trixfab (03) 9792 1333. There's also a tailshaft loop that bolts in above the X-brace. You can call The Muscle Car Factory on (03) 9580 3548 or visit musclecarfactory.com.au

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